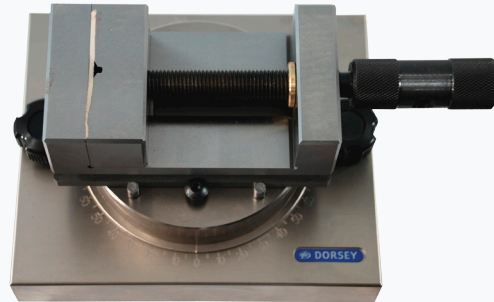


Part # ACC-RV1

ROTARY VISE STAGE

- ✓ Part# ACC-RV1 jaw opening of 1.25" (32mm)
- ✓ Part# ACC-RV2 jaw opening of 2.12" (54mm)
- ✓ Precision ground steel
- ✓ Positions vise in X, Y, or Z axis
- ✓ 360 degree rotation with 1 degree graduation



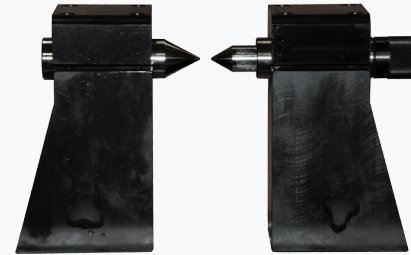
Part # ACC-RV2



Blocks lock into standard .5" dovetail

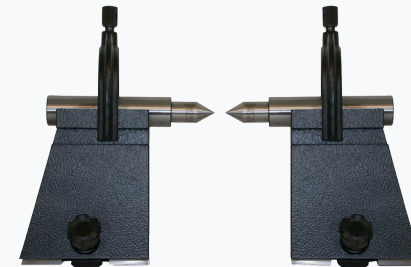
MACHINABLE FIXTURE BLOCKS

- ✓ Used to make custom fixtures
- ✓ Precision machined steel
- ✓ Available :
 - > 2" (50mm) Part #ACC-FB2
 - > 4" (100mm) Part #ACC-FB4
 - > 6" (150mm) Part #ACC-FB6
 - > 8" (200mm) Part #ACC-FB8



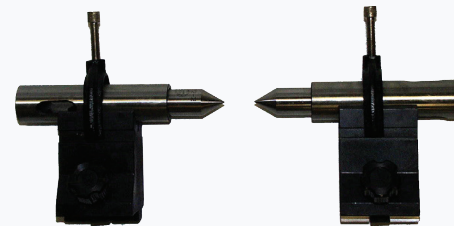
BENCH CENTERS

- ✓ Part# ACC-VBC5.38
- ✓ Matched ground hardened steel
- ✓ 90 degree V
- ✓ 5.385" (137mm) tall
- ✓ 3/4" (19mm) diameter centers with fine adjustment
- ✓ 1.25" (32mm) fixed center



HEAVY DUTY V BLOCK & CENTER KIT

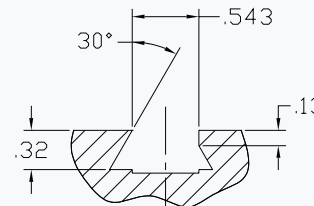
- ✓ Part# ACC-VBCHD
- ✓ Matched ground cast iron
- ✓ 90 degree V
- ✓ 5" (127mm) tall
- ✓ 1" (25mm) diameter centers with interchangeable Morse taper insert and clamps



Part # ACC-VBC2.5

PRECISION V BLOCK & CENTER KIT

- ✓ Part# ACC-VBC2.5
- ✓ Matched ground hardened steel
- ✓ 90 degree V
- ✓ 2.7" (70mm) tall
- ✓ 1" (25mm) diameter centers with interchangeable Morse taper insert and clamps



Typical universal dove tail detail used on all horizontal staging

For special fixtures contact Dorsey Metrology or your local Dorsey representative.